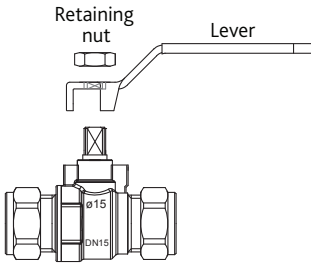


Valve Range

This conversion is designed for AI-171, AI-373, AI-331 and AI-033 Altecnic ball valves in sizes 15mm, 22mm, 28mm, 1/2", 3/4" and 1" fitted with a standard lever or butterfly lever.

NOTE: If this conversion is carried out on an existing valve the valve must be at ambient temperature to prevent injury.

Procedure



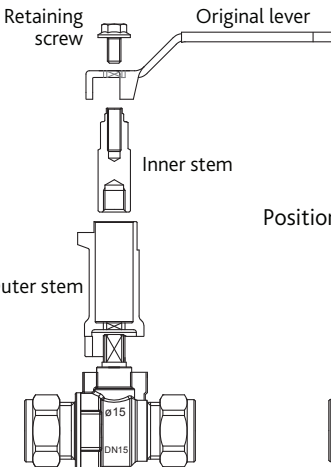
Fully open the valve so that the position of the valve and lever are known.

Using a suitably sized spanner unscrew the lever retaining nut or screw and remove the lever from the valve stem.

The outer stem has a double 'D' hole as shown.

Locate the outer stem onto the valve stem using the double 'D' hole.

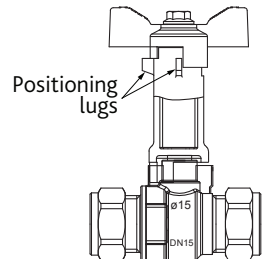
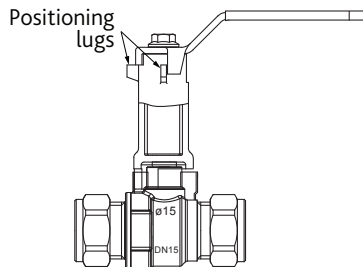
Screw the inner stem onto the stem thread of the valve and using a suitably sized socket tighten the inner stem to make a secure joint.



Position the original lever onto the outer stem so that the two stops are located either side of the positioning lugs as shown.

Fit and tighten the retaining screw to hold the lever securely in position.

Check that the valve can be operated from fully open to closed and back again to open.



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