

installation guide

altecnic

## ALT-BVHIU04 HIU ball valve set

#### Introduction

The Altecnic ALT-BVHIU04 ball valve set No 4 is suitable for use with SATK40 heat interface units (HIUs).

The valves fit on the flow and return outlets situated at the bottom of the unit and are intended to isolate the secondary heating and domestic hot water circuits.

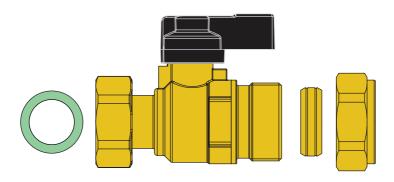
#### Content

Check the components in the kit before commencing.

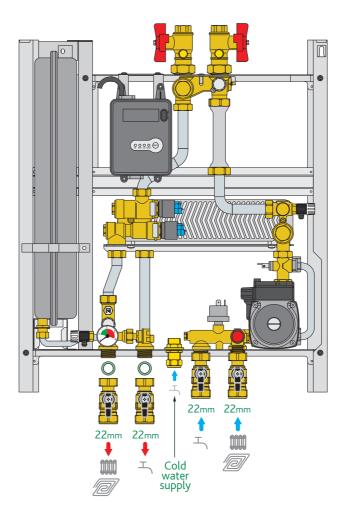
### Item Qty Component

- 1 4 22mm x 3/4" ball valve with union end and compression joint\*.
- 2 Small component pack consisting of;
  - 4 3/4" seal for union joint

<sup>\*</sup> Compression ends complying with BS EN 1254-2 for use with R250 (half hard) copper tube.



#### Installation



Fit the ball valves to the HIU as shown, noting the duty of each connection.

When fitting the valves ensure the green sealing washers are fitted when making the union joints.

Tighten the union joints to make water tight seals.

Connect the secondary circuits using the compression joints, tighten to make water tight joints.

NOTE: The cold water supply pipe is isolated when the ball valve as part of the filling loop is fitted.

Follow the procedure in the Installation, Operation and Maintenance Instructions, for the particular HIU, to fill and pressurise the secondary circuits.

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### Available Accessories for HIUs

### Filling Loop Pack

Two isolating ball valves, one containing a double check valve, and flexible hose are available from Altecnic, product code ALT-HIUFLP.

# 'H' Flushing Bypass Valve

An 'H' pattern flushing bypass valve to allow for easy flushing of the primary heat circuit is available from Altecnic, product code 789.

In this procedure document we have endeavoured to make the information as accurate as possible.

We cannot accept any responsibility should it be found that in any respect the information is inaccurate or incomplete or becomes so as a result of further developments or otherwise.

E & O.E

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